| Work Orde Thursday, June (| | | | | | | | | | | Page |
|---|-----------------------|--|--|--------------------------------------|--------------------------|--------|--------------|---------------|-----------------|------------------|----------------|
| Item ID: Revision ID: | D3913-041 | . • . | F | Accept | | | | | Setup St | art | |
| Item Name: | Long Basket B | Sase Assemby, 350 | | | | | | | St | ор | |
| Start Date: Required Date: Reference: | 6/3/2010 6/14/2010 | Start Qty: 1.00 Req'd Qty: 1.00 | 1 (88/8) (18) (88/ 1 (88/8) (18) (88/ | a. | Cust Item I Customer: | D: | | | | 118811181 | |
| Approvals: | Process Pla | n: <i>U</i> | Date: 18-63 | Tooling: | De | nte: | _ |] | Run St | art | |
| | QC: | | Date: | SPC (Y/N): | | ite: | | | St | | |
| Sequence ID/ Work Center ID |) | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| Draw Nbr | Revi | ision Nbr | | | | | | | | | |
| D3913 | A | | | | | | | · | | | |
| 100 Large Fab | | Large Fab | S. rod Batch: MOSDS | | | | `` | PD 10 | 5. <i>0</i> 6.6 | 21 | |
| Large Fab | | ***inspec 2- tack we 3- weld hir | e ribs, weld as per dwg D391 t before welding mesh*** ld mesh on basket as per dwg I nge (3) and Mounting brackets I to locate hinge and bracket** | D3913 and trim mesh as per dwg D3913 | to fit | | | | | | ! |

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00

Memo

Quality Control

0.00

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval DATE **STEP** PROCEDURE CHANGE Bv Qtv Chief Eng / Date QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **STEP Approval Approval** DATE **Action Description** Sign & Initial Section A QC Inspector Section Chief Ena Chief Eng Date Chief Eng

Work Order ID 59397

Thursday, June 03, 2010 12:40:31 PM



Page 2

Item ID:

D3913-041

Revision ID:

Item Name:

Long Basket Base Assemby, 350

Start Date:

6/3/2010

Start Otv: 1.00

Required Date: 6/14/2010

Rea'd Otv: 1.00



Date:

Accept



Setup Start

Stop



Reference:

Approvals:

Process Plan:

Date:

Tooling: SPC (Y/N):

Cust Item ID:

Customer:

Date:

Date:

Run Start

Stop



Sequence ID/ Work Center ID

120

Quality Control

Operation Description

QC5- Inspect part completeness to step on W/O

Set Up/

Run Hours

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

130

Powdercoat Powder Coating White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

Memo M/14/841

0.00

1- Plug holes and mask only interior of hinge (3) prior to powder coat

Memo

2ND COAT:

START TIME:

FINISH TIME:

OVEN TEMPERATURE

bl 10-6-23

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE STEP PROCEDURE CHANGE By Qty Chief Eng / Prod Mgr Date QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval** DATE Approval **STEP** Sign & **Action Description** Initial Section A QC Inspector Section Chief Eng Chief Eng Chief Eng Date

| Work | Order | ID | 59397 |
|------|-------|------|----------|
| T1 | 7 02 | 2010 | 10 10 21 |

Quality Control

Memo



Page 3 Thursday, June 03, 2010 12:40:31 PM Item ID: D3913-041 Accept Setup Start **Revision ID:** Stop Item Name: Long Basket Base Assemby, 350 **Start Date:** 6/3/2010 Start Qty: 1.00 **Cust Item ID: Required Date: 6/14/2010** Req'd Qty: 1.00 **Customer:** Reference: Run Start Process Plan: Approvals: Date: Tooling: Date: Stop QC: Date: **SPC (Y/N):** Date: Sequence ID/ Operation Tool ID Reject Set Up/ Tool # Plan Accept Reject Insp. **Work Center ID** Description Qty Qty **Run Hours** Code Number Stamp 140 QC3- Inspect Part Finish 0.00 0.00 Memo Quality Control 150 Assemble as per dwg 0.00 Vo/06/24 HandFinish 0.00 Memo Hand Finishing Pick Kit 160 QC5- Inspect part completeness to step on W/O Frslooler 2

| Dart | Aer | osi | oace | Ltd |
|------|-----|-----|------|-----|
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| W/O: | | 410 | W | ORK ORDER CHANG | ES | | | | | |
|---|-----------------------|-------------------|-------------------------|------------------------------|-------|----------------|----------|-----|-------------------------------|--------------------------|
| DATE | STEP | PRO | CEDURE CHA | NGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | • | PAR #: | Fault Cate | gory: | NCR: | Yes N | lo DQA: | | Date: | |
| | Re | esolution: | ution: Disposition: QA: | | | | | | Date: | |
| NCR: | WORK ORDER NON-CONFOR | | | | NCE (| NCR) | | | <u> </u> | |
| DATE | STEP | Description of NC | Initial | Corrective Action Section | | Sian 9 | Verifica | | Approval | Approval |
| | | Section A | Chief Eng | Action Description Chief Eng | | Sign & Date | Section | | Chief Eng | QC Inspector |
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Work Order ID 59397

Thursday, June 03, 2010 12:40:31 PM



Page 4

Item ID:

D3913-041

Accept

Setup Start

Stop



Revision ID:

Item Name:

Required Date: 6/14/2010

Long Basket Base Assemby, 350

Start Date:

6/3/2010

Start Qty: 1.00

Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop

Sequence ID/ Work Center ID

170

Packaging

Operation Description

Identify as per dwg & Stock Location:

0.00

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number Stamp

Insp.

Packaging

QC21- Final Inspection - Work Order Release

0.00



QC Quality Control

Memo

Memo

0.00

10-6-28

| Dart Aerospace | Ltd |
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| W/O: | | | N | ORK ORD | ER CHANG | GES | | | | | |
|--|------|--------------------------------|--|----------|-----------|-----------------|-------------------|---------|-----|-------------------------------|--------------------------|
| DATE | STEP | PRO | OCEDURE CH | ANGE | | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | • | PAR #: | Fault Ca | tegory: | | NCF | R: Yes | No DQA: | | _ Date: _ | |
| | R | esolution: | Disposit | ion: | | QA: | N/C Closed: Date: | | | | |
| NCR: | | 1 | NORK OR | DER NON- | CONFORM | ANCE | (NCR |) | | | |
| DATE | STEP | Description of NC Section A | Corrective Action Initial Action Description | | | tion B Verifica | | | | Approval | Approval |
| | | Section A | Chief Eng | | Chief Eng | | Date | Section | | Chief Eng | QC Inspector |
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| Picklist Print | | | | | | | | | | | | | Dogo 1 |
| Thursday, June 03, 2 | 2010 12:40:36 PM | , | | | | | | | | | | | Page 1 |
| Work Order ID: 593 | 397 | | | | | | 7 | · · · · · · · · · · · · · · · · · · · | | | | | |
| Parent Item: D3 | 913-041 | | | | | | | | | | | | |
| Parent Item Name: | Long Basket Base A | assemby, 350 | 1188 | | | i (18) | | S | tart Date: 6/3/ | 2010 | Required | l Date: 6/1 | 4/2010 |
| Comments: | IPP Rev:A new iss chg qty's DD 10.04 | | | d by:EC | IPP Re | ev:B | | | Start Qty: 1.00 | | • | ed Qty: 1.0 | |
| Component Item ID/ Item Name D2581 Mounting Bracket | Replacement Item ID | Mfg/ Purch Manufactured | Bin Item No | Primary Location | Last Location | Route Seq ID 100 | Unit of Measure Each | Qty on Hand 71.0000 | Qty per Kit | Otv 2 | Qty Issued | Date Issued | Status |
| | | | | Locatio | <u>n</u> | Loc | Qty | Loc Code | | | | | |
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| | | | | | 59121 | | 22 . | | _ | () | _ | | |
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| D3913-1 | | | | | 59265 | | 21 | | <u></u> | | _ | | |
| D3913-1 | | Manufactured | No | | | 100 | Each | 3.0000 | | | 06.11 | | |
| | | | | <u>Locatio</u> | n | Loc | Otv | Loc Code | S | 9295 | ->W | 59337 | |
| | | | | WA | | Loc | 3 | Lot Code | | | | | |
| | | | | **** | 58741 | | 3 | | _ | | _ | | |
| D3913-15 | | Manufactured | No | | | 100 | Each | 10.0000 | 1 | 1 | _ | | |

Wide Handle Plate

 Location
 Loc Oty
 Loc Code

 WA
 10

 58125
 7

 58586
 3

(1)

PD 10.06.11

| Dart | Aeros | pace | Ltd |
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| W/O: | | | W | ORK ORDER CHAN | GES | | | | | |
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| DATE | STEP | PRO | OCEDURE CH | ANGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | | PAR #: | | | | | | • | Date: | |
| | R | esolution: | | | | | | | Date: | |
| NCR: | | | WORK ORI | DER NON-CONFORM | /ANCE | (NCR) | | | | |
| DATE | STEP | Description of NC | Corrective Action Section | | | Verificat | | | Approval | Approval |
| | | Section A | Initial Chief Eng | Action Description Chief Eng | 1 | Date | Section | <u> </u> | Chief Eng | QC Inspector |
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Thursday, June 03, 2010 12:40:36 PM

Work Order ID: 59397

Parent Item:

D3913-041

Parent Item Name: Long Basket Base Assemby, 350

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC



IPP Rev·B

Start Date: 6/3/2010

Required Date: 6/14/2010

Start Oty: 1.00

Required Oty: 1.00

| Replacement Replacement Replacement Rem Depart Purch Rem Depart Rem Rem Depart Rem De | : 1.00 |
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| WA | |
| D3913-7 | |
| D3913-7 Manufactured No 100 Each 6.0000 2 2 2 | |
| D3913-7 Rib Location Loc Oty Loc Code | |
| Location Loc Otv Loc Code MA 100 Each 4.0000 1 1 1 1 1 1 1 1 1 | |
| Location Loc Oty Loc Code WA 6 | |
| Location Loc Oty Loc Code WA 6 | |
| Location Loc Otv Loc Code | |
| D3913-9 Manufactured No 100 Each 4.0000 1 1 | |
| Manufactured No 100 Each 4.0000 1 1 | |
| Location Loc Oty Loc Code WA 4 58582 1 59293 3 3 59293 3 100 Each 6.0000 2 2 2 PD 10.06.11 59340 5 | |
| Location Loc Oty Loc Code WA 4 | |
| Location Loc Oty Loc Code WA 4 58582 1 59293 3 3 59293 3 1 1 1 1 1 1 1 1 | |
| WA 4 58582 1 59293 3 D3916-041 Manufactured No 100 Each 6.0000 2 2 WA 4 D3916-041 Manufactured No 100 Each 6.0000 2 2 WA 58582 1 D3916-041 Manufactured No 100 Each 6.0000 2 2 WA 58582 1 59293 3 WA 100 Each 6.0000 2 2 WHA 585882 1 D3916-041 Loc Ode 100 IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII | |
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| Rib Assembly Location Loc Oty Loc Code Loc Code | |
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| WA 6 | |
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| 58688 6 | |

| Dart Ae | rospace l | _td | | | | | | | | 1 |
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| W/O: | | | WC | RK ORDER CHANC | SES | · -· | | | | • |
| DATE | STEP | PRO | OCEDURE CHAI | NGE | Ву | D | ate | Qty | Approval Chief Eng / Prod Mgr | Approva QC Inspect |
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| Part No |): | PAR #: | Fault Cate | gory: | NCR: Yes | No | DQA: | | Date: _ | |
| | Res | solution: | Disposition | 1: | QA: N/C (| Close | d: | | Date: _ | |
| NCR: | | | WORK ORDE | ER NON-CONFORM | ANCE (NC | R) | | | | |
| DATE | | Description of NC | | Corrective Action Sec | tion B | <u> </u> | /erifica | | Anna | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Date | & | Section | | Approval Chief Eng | Approva QC Inspect |
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Picklist Print

Thursday, June 03, 2010 12:40:36 PM

Page 3

Work Order ID: 59397

Parent Item:

D3913-041

Parent Item Name:

Long Basket Base Assemby, 350

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC



IPP Rev:B

Start Date: 6/3/2010

Required Date: 6/14/2010

Start Qty: 1.00

Required Qty: 1.00

| Comments: | chg qty's DD 10.04 | | | 1 by:EC | IPP Re | ev:B | | | Start Qty: 1.0 | 0 | Required | Qty: 1.0 | 0 |
|---|------------------------|-------------------------------|-------------------|----------------------|-------------------------|------------------------|----------------------------|--------------------------|----------------|-----------------------------------|----------------------------|-----------------|--------|
| Component Item ID/ Item Name D3916-5 Light Rib | Replacement Item ID | Mfg/ Purch Manufactured | Bin Item No | Primary Location | Last Location | Route Seq ID 100 | Unit of Measure Each | Qty on Hand 8.0000 | Qty per Kit | Total Otv 3 りりい。 うりょう | Qty Issued | Date Issued | Status |
| | | | | <u>Locatio</u> | <u>n</u> | Loc | <u>Oty</u> | Loc Code | | ر دروا ر | 30 | | |
| | | | | WA | 57023 58678 | | 8 2 6 | | - | | | | |
| D4016-1 Hinge Half, Base | | Manufactured | No | | | 100 | Each | 15.0000 | 3 | 3 7 0 10.0 | 06.11 | | |
| | | | | <u>Locatio</u> | <u>n</u> | Loc | <u>Oty</u> | Loc Code | | | | | |
| | | | | WA | 58657 58745 | | 15 6 9 | | - - - | <u>3</u> | | | |
| D4017-7 | | Manufactured | No | | | 100 | Each | 6.0000 | | 1 10. | 06.11 | | |
| | | | | <u>Locatio</u> | <u>n</u> | Loc | <u>Otv</u> | Loc Code | 2 | 8 242 | 37 30 | | |
| | | | | WA | 58133 58521 58929 | | 6 1 2 3 | | - - - | | - | | |
| D4017-9 | | Manufactured | No | | | 100 | Each | 6.0000 | 2 | 2 PD 10 | .06 <u>. [[</u> | | |
| | | | | <u>Locatio</u> WA | <u>n</u> 58689 | Loc | <u>Otv</u> 6 6 | Loc Code | - | 59335 | ッ -> ② - - | | |

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| Dart Ae | rospace Lt | d | | | | | | | | 4 |
| W/O: | | | WC | ORK ORDER CH | ANGES | | | | 13 137712.7 | |
| DATE | STEP | PR | OCEDURE CHA | NGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approv QC Inspec |
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| Part No |): | PAR #: | Fault Cate | gory: | NC | R: Yes | No DQA: | | Date: _ | , |
| | | olution: | | | | | | | Date: _ | |
| NCR: | | | | ER NON-CONFO | | | | | | |
| D.475 | | Description of NC | | Corrective Action Section | | | Verificat | ation | Approval | |
| DATE | STEP | Section A | Initial Chief Eng | Action Descrip Chief Eng | tion | Sign & Date | Section | | Chief Eng | Approva QC Inspec |
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Picklist Print

Thursday, June 03, 2010 12:40:36 PM

Page 4

Work Order ID: 59397 Parent Item: D3913-041 Parent Item Name:



Long Basket Base Assemby, 350

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

Manufactured

Manufactured

chg qty's DD 10.04.12 verified by:EC

IPP Rev:B

Start Date: 6/3/2010

Required Date: 6/14/2010

Start Qty: 1.00

Required Qty: 1,00

Item Name D4020-1

Component Item ID/

Replacement Mfg/ Item ID

Item Purch No Manufactured

Primary Location Last Location

Route Seq ID 100

Unit of Qty on Hand Measure Each 2.0000

10.0000

Qty per Kit Total

Qty Issued Otv

10.06.14

Date Status Issued

Mesh (350 Basket Long, Base)

Location WA

No

No

59025 59092

58525 58746 Loc Oty Loc Code

Each

B59555

D. 00.00.17

D4020-11 👢

End Mesh, Basket

| Locati | <u>on</u> | Lo | e Qty | Loc Code |
|--------|-----------|-----|-------|----------|
| WA | | | 10 | |
| | 56990 | | 1 | |
| | 58136 🕦 | | 3 | |
| | 58931 | | 6 | |
| | | 100 | Each | 16,0000 |

100

D4021-1

Handle Plate

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST109 | 5 | |
| 57086 | 5 | |
| WA | 11 | |

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59336 53

| Dart Ae | rospace Li | td | | | | | | | | • |
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| W/O: | | | W | ORK ORDER CHAN | GES | | | | | |
| DATE | STEP | PR | OCEDURE CHA | OCEDURE CHANGE | | | Date | | Approval Chief Eng / Prod Mgr | Approva QC Inspecto |
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| Part No |): | PAR #: | Fault Cate | gory: | NC | R: Yes | No DQ | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | Date: _ | |
| | Resc | olution: | Dispositio | n: | QA | : N/C CI | osed: | | Date: _ | |
| NCR: | | | WORK ORD | ER NON-CONFORM | MANCE | (NCR | 1) | | | |
| DATE | STED Description of NO | | | ection B | Veriti | | | Approval | Approva | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | | Sign & Date | Secti | | Chief Eng | QC Inspecto |
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Picklist Print

Thursday, June 03, 2010 12:40:37 PM

Page 5

Work Order ID: 59397

Parent Item:

D3913-041

Parent Item Name:

Long Basket Base Assemby, 350

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

chg qty's DD 10.04.12 verified by:EC



IPP Rev:B

Start Date: 6/3/2010

Required Date: 6/14/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty on Qty per Kit Total Qty Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Issued Otv Issued D4034-041 Manufactured No 100 Each 4.0000 PD 10.06.11 Aft Upper Rib Assembly 58729 -50 Location Loc Oty Loc Code WA 58141 58696 3 D4034-043 Manufactured No 100 Each 3.0000

Fwd Upper Rib Assembly

Location Loc Qty Loc Code WA 3 3 58697 150 Each

150

Bolt

AN960JD8

Washer

NAS1149DN832 Purchased

Purchased

No

No

Location

114330

ST351

38.0000

Each

Loc Qty Loc Code 38 38

0.0000

PD 10.00.11

58730 -> (1)

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| | | WC | ORK ORDER CHANGES | | | | | |
| STEP | PR | OCEDURE CHAI | NGE | Ву | Date | Qty Approval Chief Eng / Prod Mgr | | |
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| | | | | | | | | |
| | PAR #: | Fault Cate | gory: N | | | | | |
| Res | | | | | | | Date: _ | |
| | | WORK ORDE | ER NON-CONFORMANO | CE (NCR |) | | | |
| CTED | Description of NC | | | | Verifica | tion | Annuaval | Approx |
| SIEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | Chief Eng | Approva QC Inspect |
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Picklist Print

Page 6

Thursday, June 03, 2010 12:40:37 PM

Work Order ID: 59397



Parent Item Name:

Long Basket Base Assemby, 350

Comments:

Parent Item:

IPP Rev:A new issue DD 10.03.19 verified by:EC

No



IPP Rev:B

Start Date: 6/3/2010

Required Date: 6/14/2010

Start Oty: 1.00

Required Otv: 1.00

| | chg qty's DD 10.04 | 4.12 verified by:E | | u oy.be | III K | .v.b | | , i | tari Qiy. 1.00 | ' | Kequireu Q | nty: 1.00 |
|--|------------------------|-------------------------------|-------------------|---------------------|------------------|------------------------|----------------------------|----------------------------|----------------|--------------|------------|----------------------|
| Component Item ID/ Item Name D2931 Bumper | Replacement Item ID | Mfg/ Purch Manufactured | Bin Item No | Primary Location | Last Location | Route Seq ID 150 | Unit of Measure Each | Qty on Hand 848.0000 | Qty per Kit | Total Otv | | Pate Status ssued |
| | | | | Location | | Loc (| <u>Oty</u> | Loc Code | | | | |
| | | | | ST504 | | | 848 | | // _ | | _ | |
| | | | | | 46064 | | 848 | | | 2 | · • | |
| D4021-5 Blanking Plate | K 8/K /88/ | Manufactured | No | | | 150 | Each | 15.0000 | | 2/s | 106/2 | |
| | | | | Location | ı | Loc C | Qty | Loc Code | | | | , |
| | | | | ST109 | | | 3 | | | ** | | |
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| | | | | ST111 | | | 12 · | | | | _ | |
| | | | | | 59096 | | 12 | | | 2 | _ | |

MS20600-AD4W3 Purchased

Cherry Rivets

Location Loc Qty Loc Code ST321 1775 106375 107939 822 111636 950

150

Each

1,775.000

Thursday, June 03, 2010 12:40:37 PM

Shop Packet Print

| Dart Aerospace Li |
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| | | esolution: | | | | | | | Date: | |
| NCR: | | | WORK ORD | ER NON-CONFORM | ANCE | (NCR) |) · | | | |
| DATE | STEP | Description of NC | | | ion B | | Verifica | tion | Approval | Approval |
| | SILF | Section A | Initial Chief Eng | Action Description Chief Eng | | Sign & Date | Section | | Chief Eng | QC Inspector |
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H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

Thursday, June 03, 2010 12:40:37 PM

Page 7

Work Order ID: 59397

Parent Item:

D3913-041

Parent Item Name:

Long Basket Base Assemby, 350

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

chg qty's DD 10.04.12 verified by:EC



IPP Rev:B

Start Date: 6/3/2010

Required Date: 6/14/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name MS21042L3

Replacement Mfg/ Item ID

Purch Purchased Bin Primary Item Location No

No

Last Location

Route Seq ID 150

Unit of Measure Each

Each

Qty on Hand 3,520.000

779.0000

Qty per Kit

Total Otv

Qty Date Issued Issued

Status

Nut

Location Loc Qty Loc Code ST300 3520 113537 20 114523 1000 114718 500 114784 2000

150

NAS1149F0332P



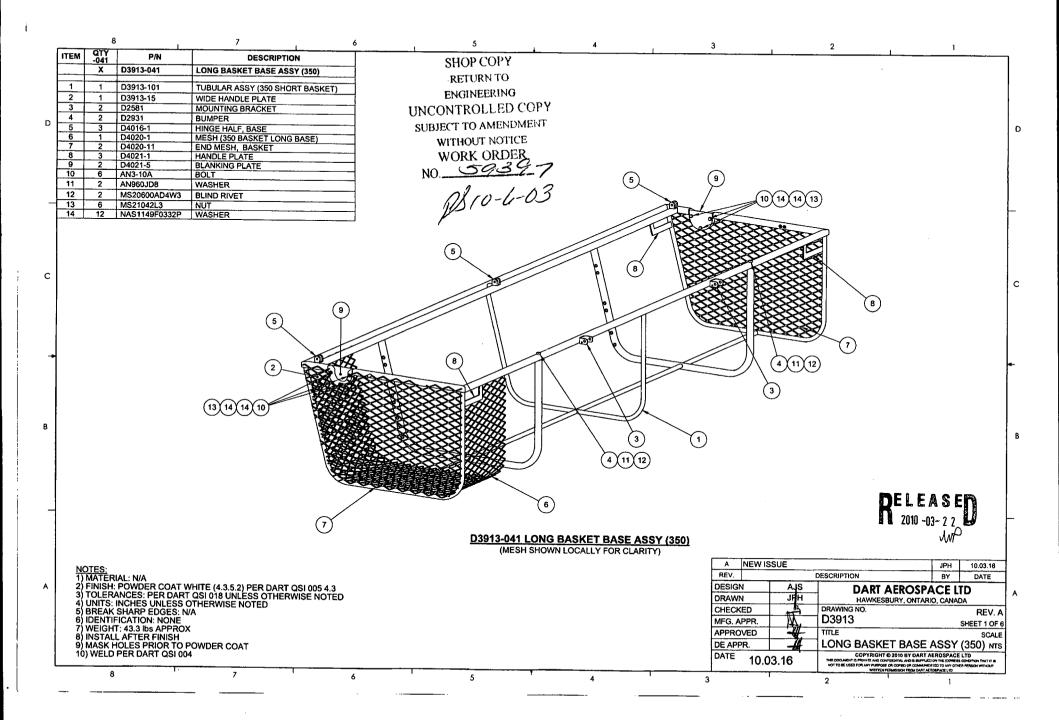
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Location Loc Qty Loc Code ST275 779 18057 779

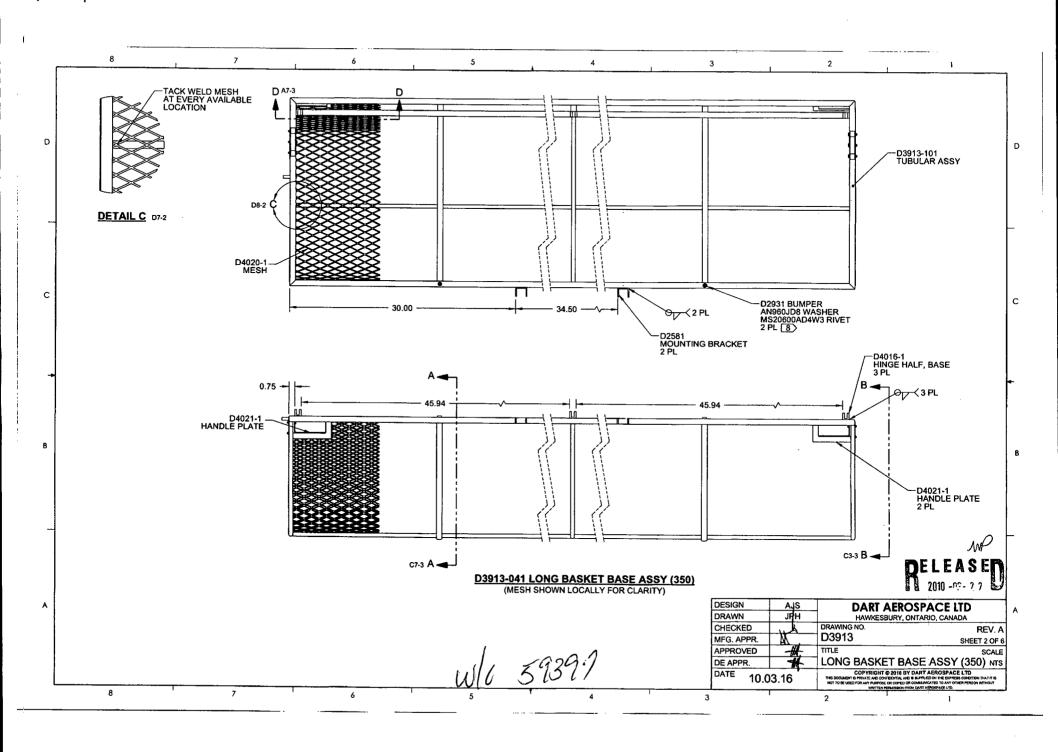


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| | R | esolution: | | | | | | | Date: | |
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| DATE STEP | | Description of NC | Initial | Corrective Action Section Description | | ign & | Verifica | | Approval | Approval |
| | | Section A | Chief Eng | Chief Eng | | Date | Section | C | Chief Eng | QC Inspector |
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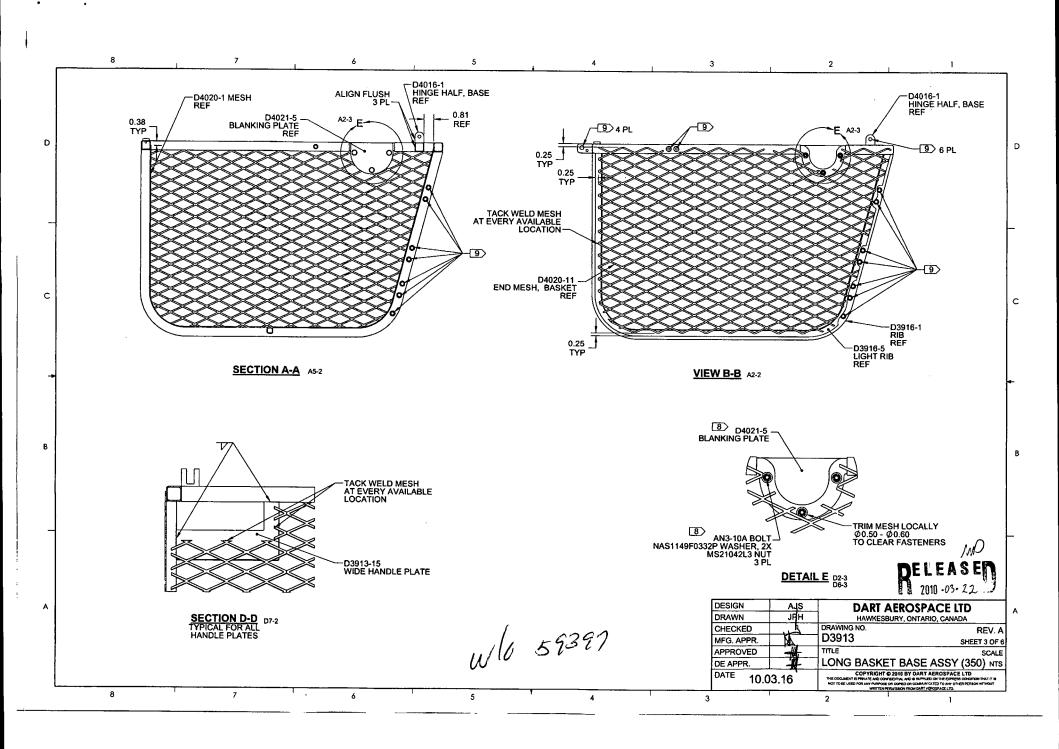


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| NCR: | neso | lution: | | ER NON-CONFO | | | | | Date: | |
| DATE | STEP | Description of NC | | Section B | Ver | | | Approval | Approva | |
| DATE | SIEF | Section A | Initial Chief Eng | Action Descrip Chief Eng | otion | Sign & Date | Section | | Chief Eng | QC Inspecto |
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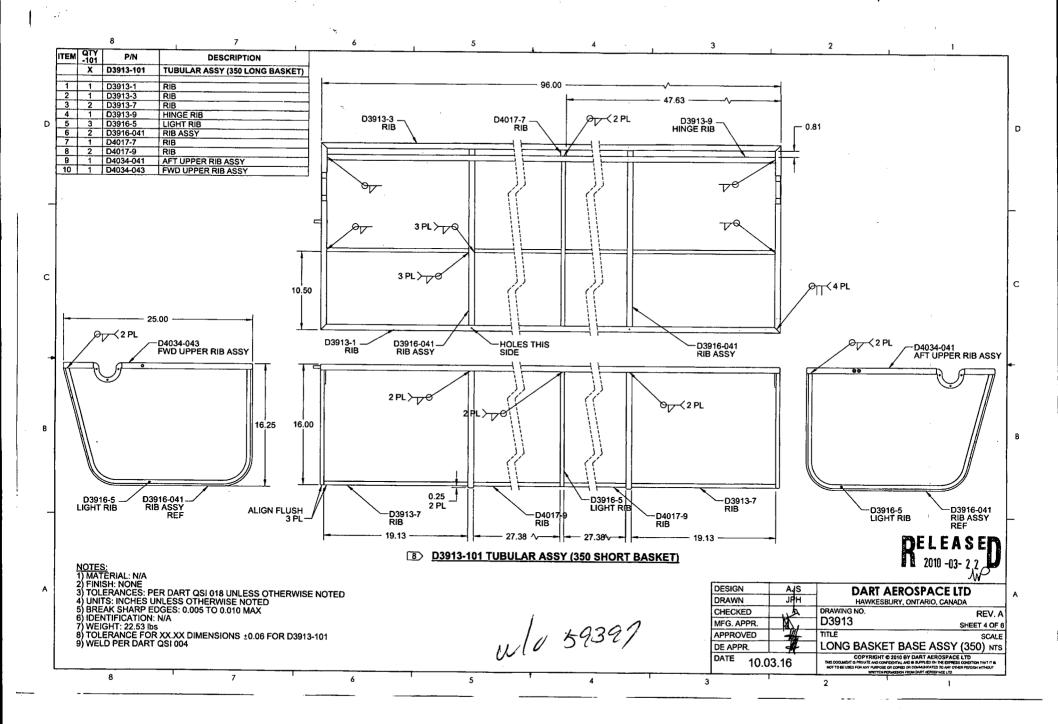


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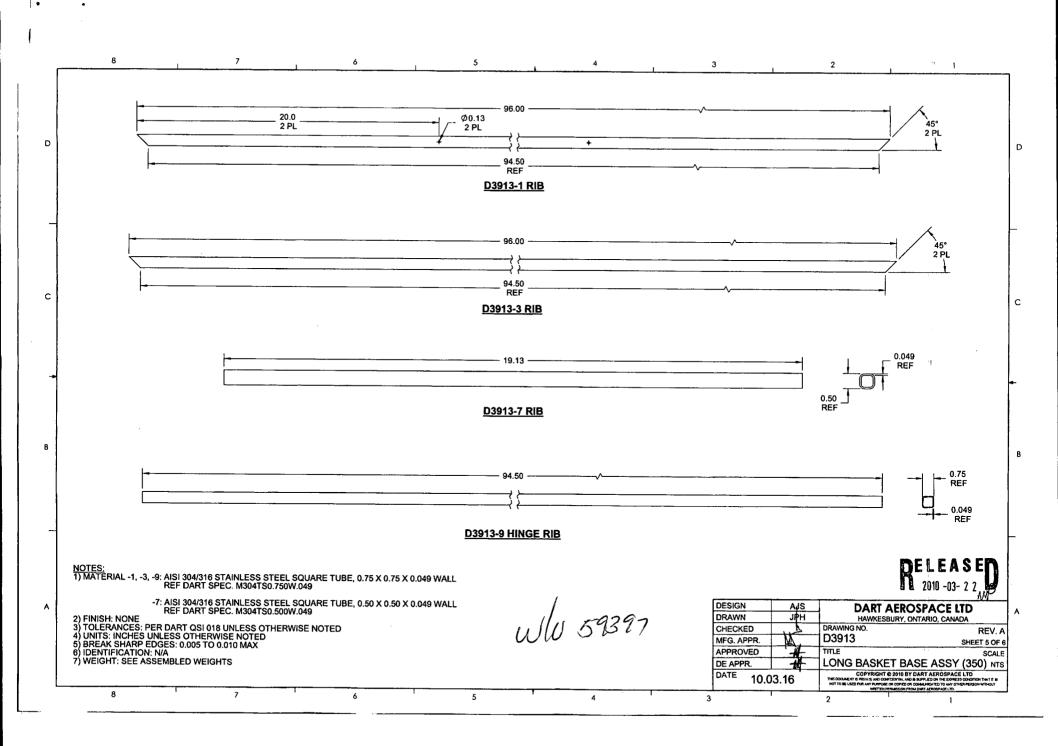
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| NCR: | | \ | WORK ORE | ER NON-CONFO | RMANCE | (NCR |) | | | | |
| DATE | STEP | Description of NC | Corrective Action Section B | | | Verificat | | ation | Approval | Approval | |
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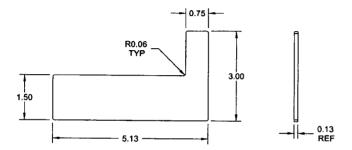
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| Part No: PAR #: _ | | PAR #: | Fault Category: | | | : Yes N | lo DQA: | | _ Date: _ | |
| | Reso | lution: | Disposition: _ | | QA: | N/C Clo | sed: | | Date: _ | |
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| DATE | 0.750 | Description of NC | Co | rrective Action | Ve | | | ication Appro | Ammanal | Annrow |
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| DATE | STEP | Description of NC | | 3 | Verifica | ton Approval | Approval | Approva | | |
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D3913-15 WIDE HANDLE PLATE

wh 59397

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NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

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| DESIGN AJS | | DART AEROSPACE LTD | | | | | | |
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| DRAWN | JFH | HAWKESBURY, ONTARIO, CANADA | | | | | | |
| CHECKED | 3 | DRAWING NO. | REV. A | | | | | |
| MFG. APPR. | Μ. | D3913 | SHEET 6 OF 6 | | | | | |
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| DE APPR. | 4 | LONG BASKET BASE A | ASSY (350) NTS | | | | | |
| DATE 10.0 | 3.16 | TOPYRIGHT © 2010 BY DART AEROSPACE LTD THE DOCUMENT OF PRIVATE AND CONFEDENTIA, AND IS SUPPLED ON THE EDWISS AGREDMENT HAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COMES OF COMMANCALED TO ANY OTHER PRISON WITHOUT | | | | | | |

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| Part No |): | PAR #: _ | Fault Cated | orv: | NC | R· Yes | No DOA | | Date: | <u> </u> | | | |
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